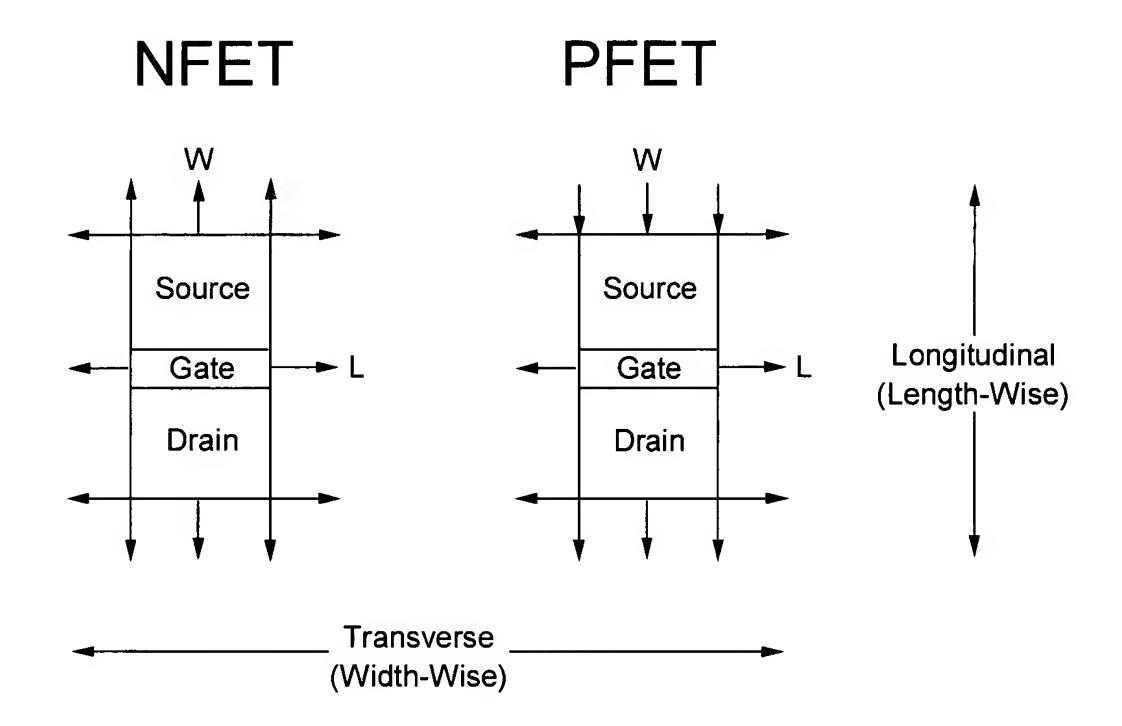


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1/8 FIG. 1



2/8 FIG. 2A

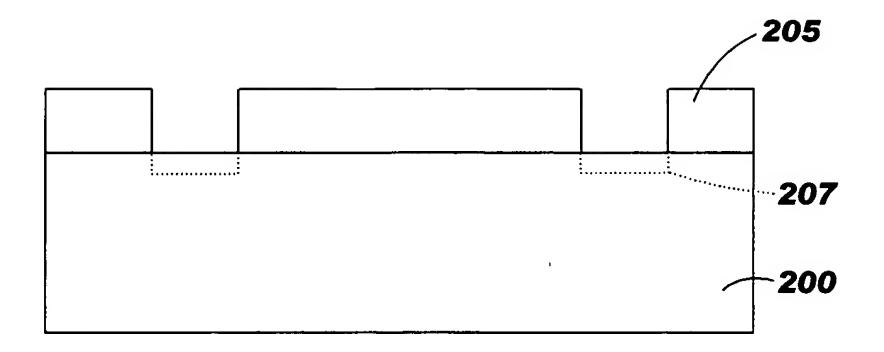


FIG. 2B

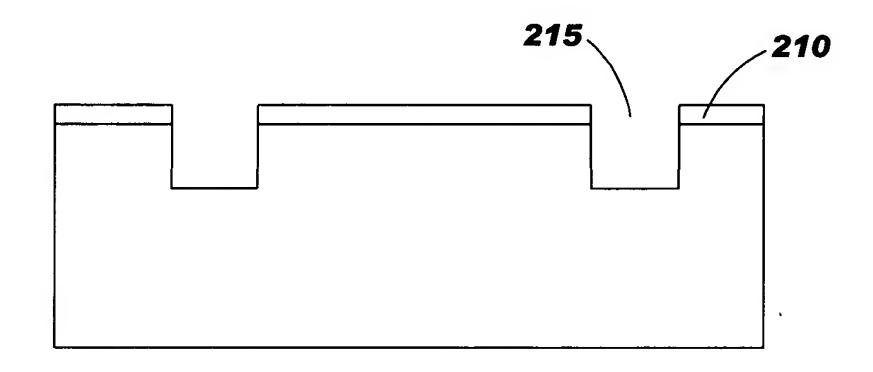
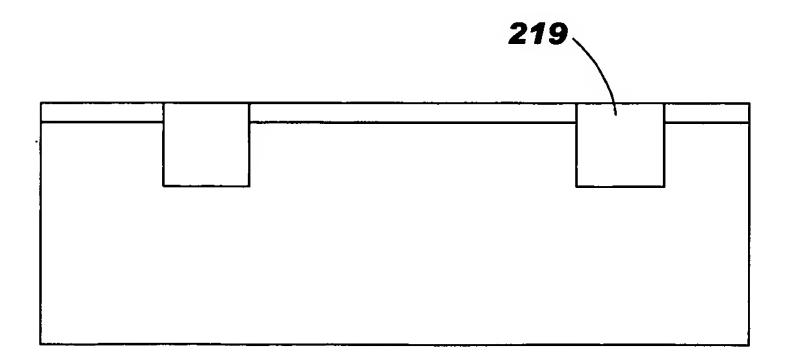
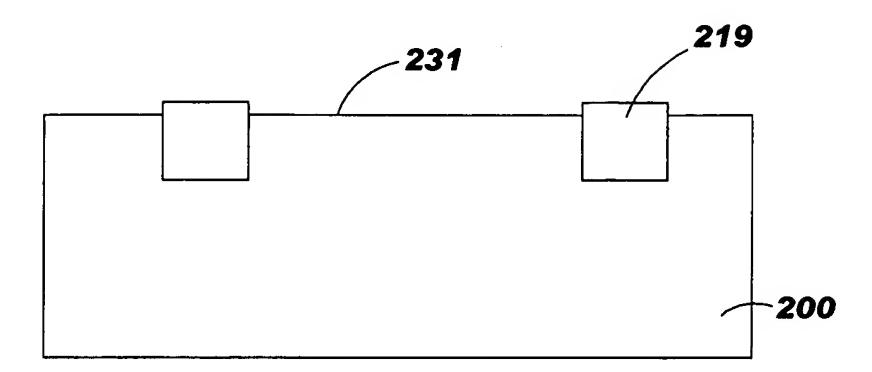
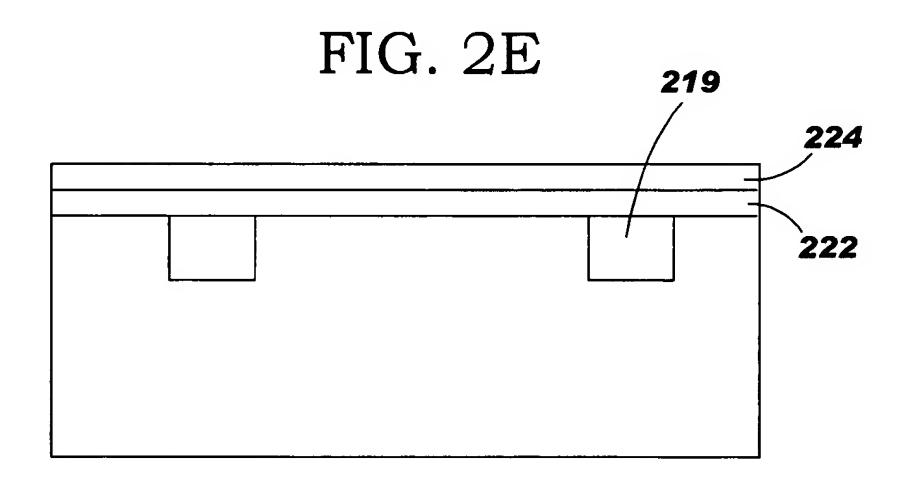


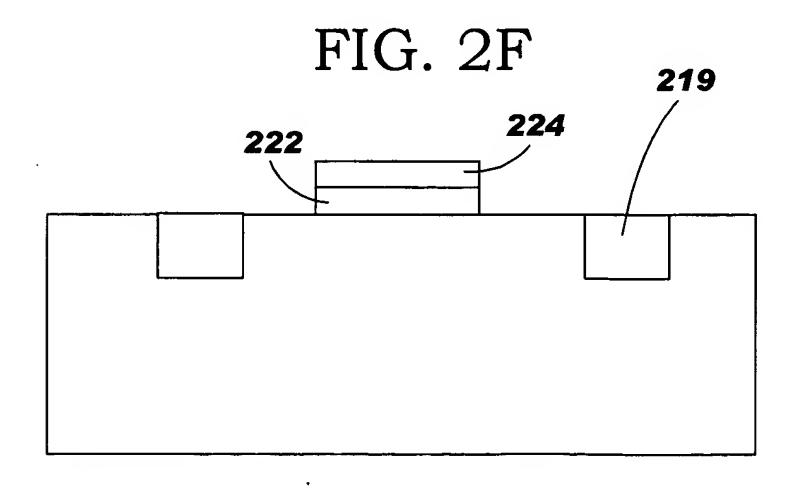
FIG. 2C



3/8 FIG. 2D







4/8 FIG. 2G

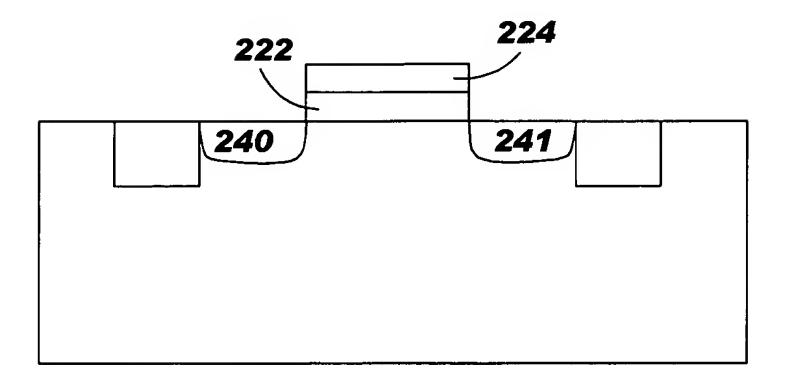


FIG. 2H

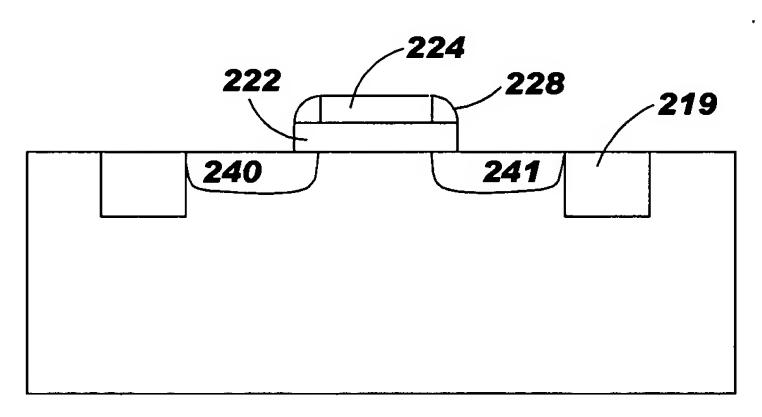
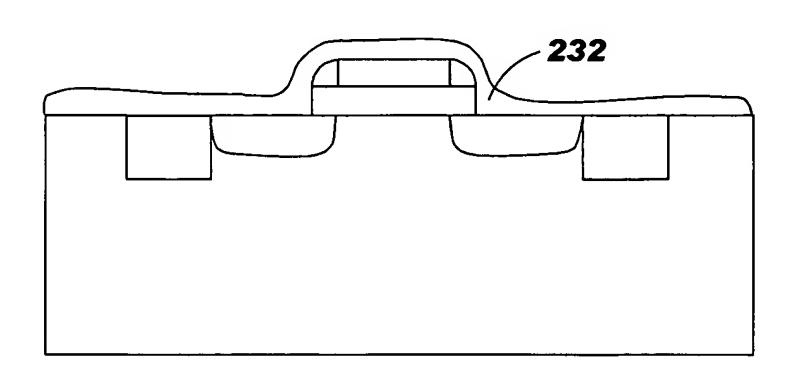


FIG. 2I



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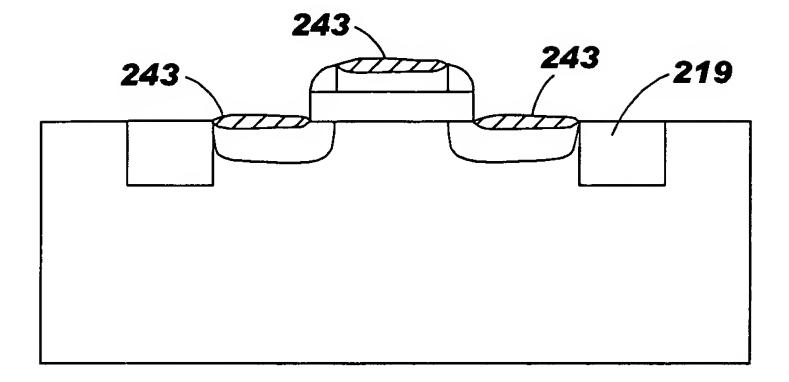


FIG. 2K

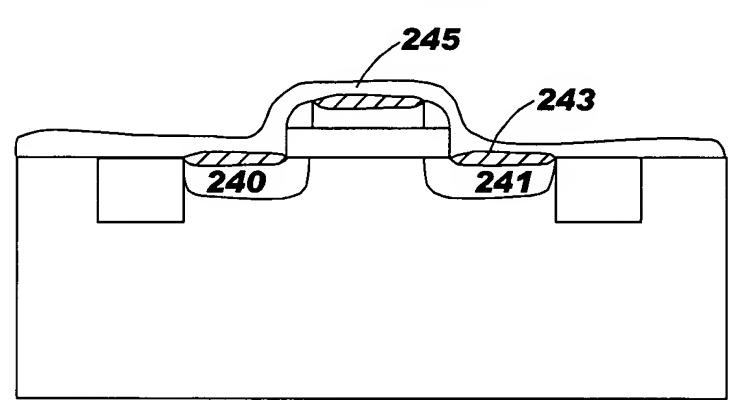
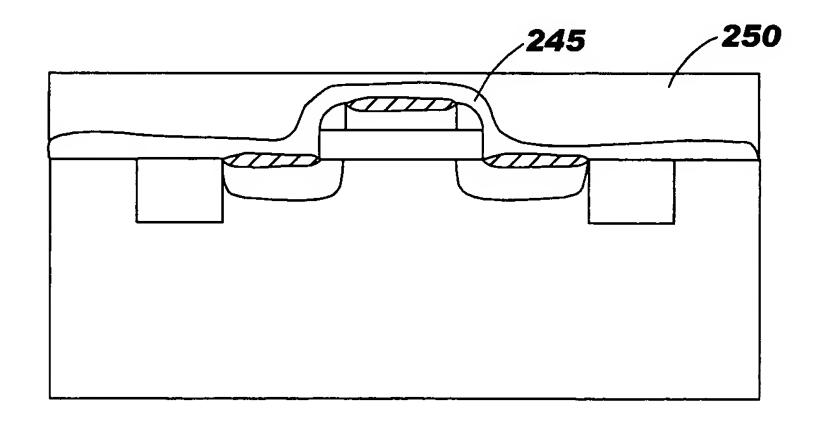


FIG. 2L



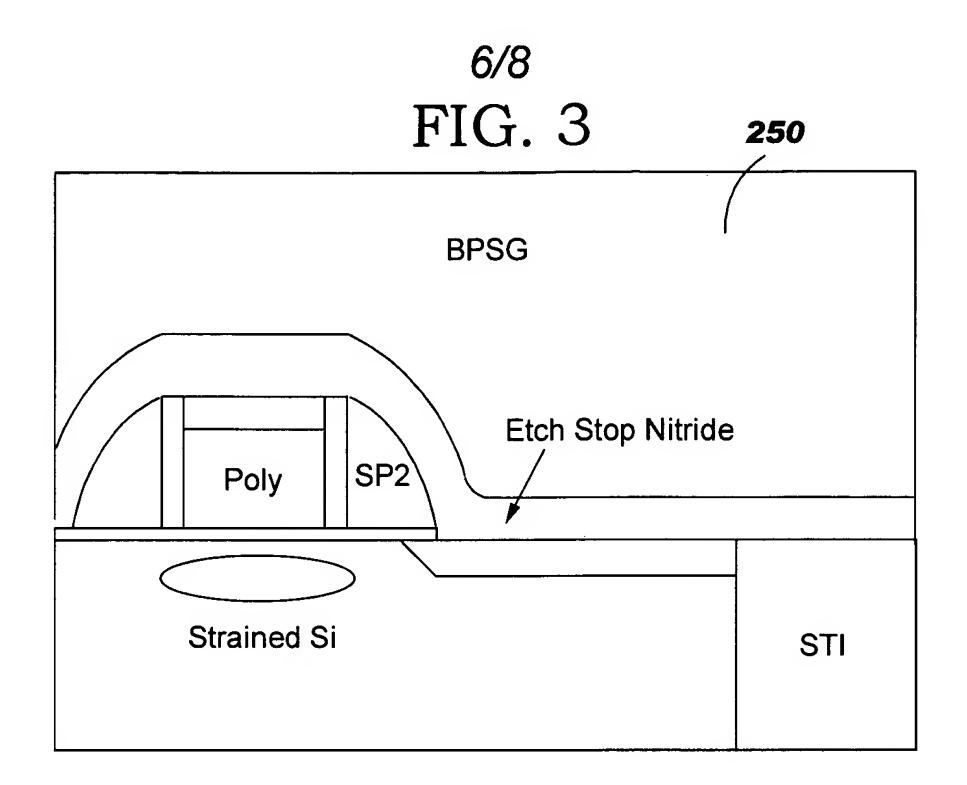
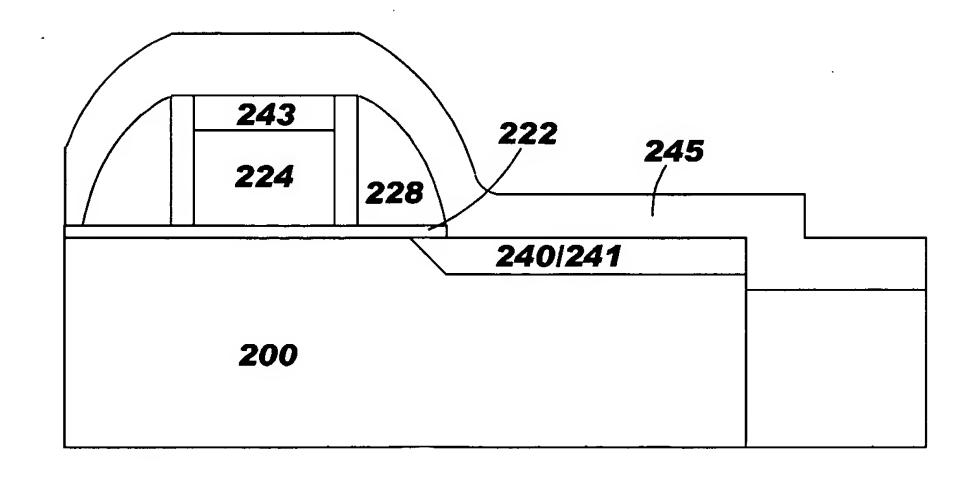


FIG. 4



7/8 FIG. 5

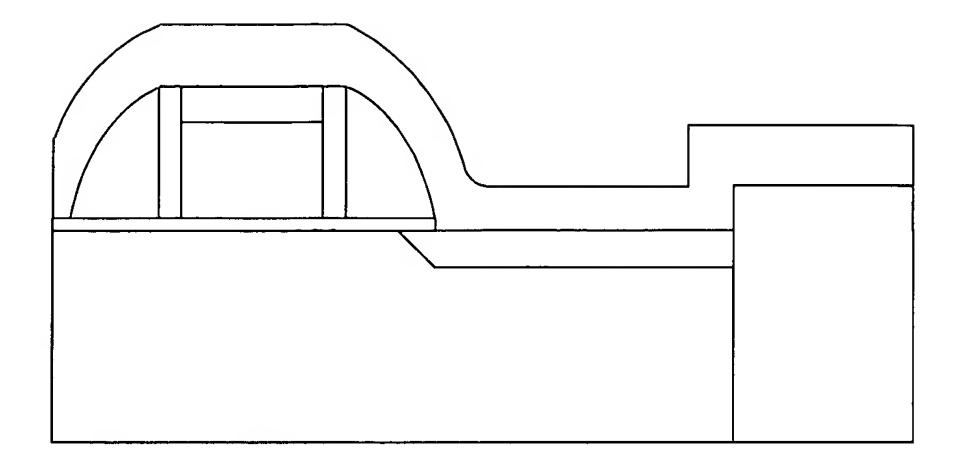
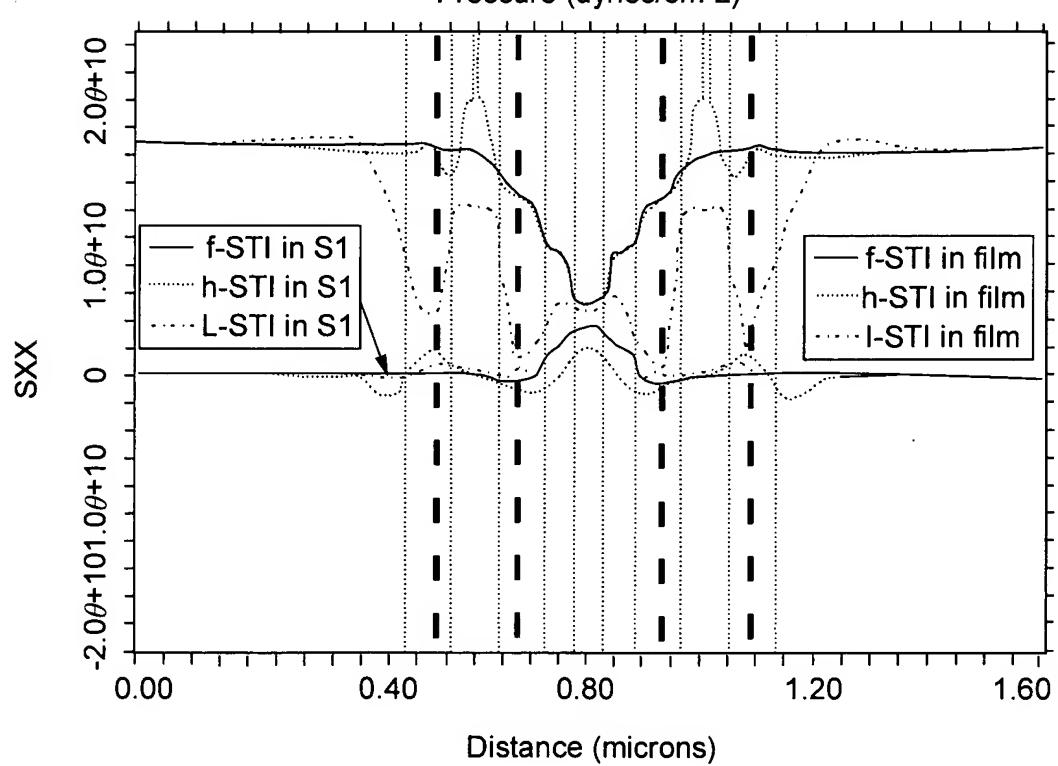
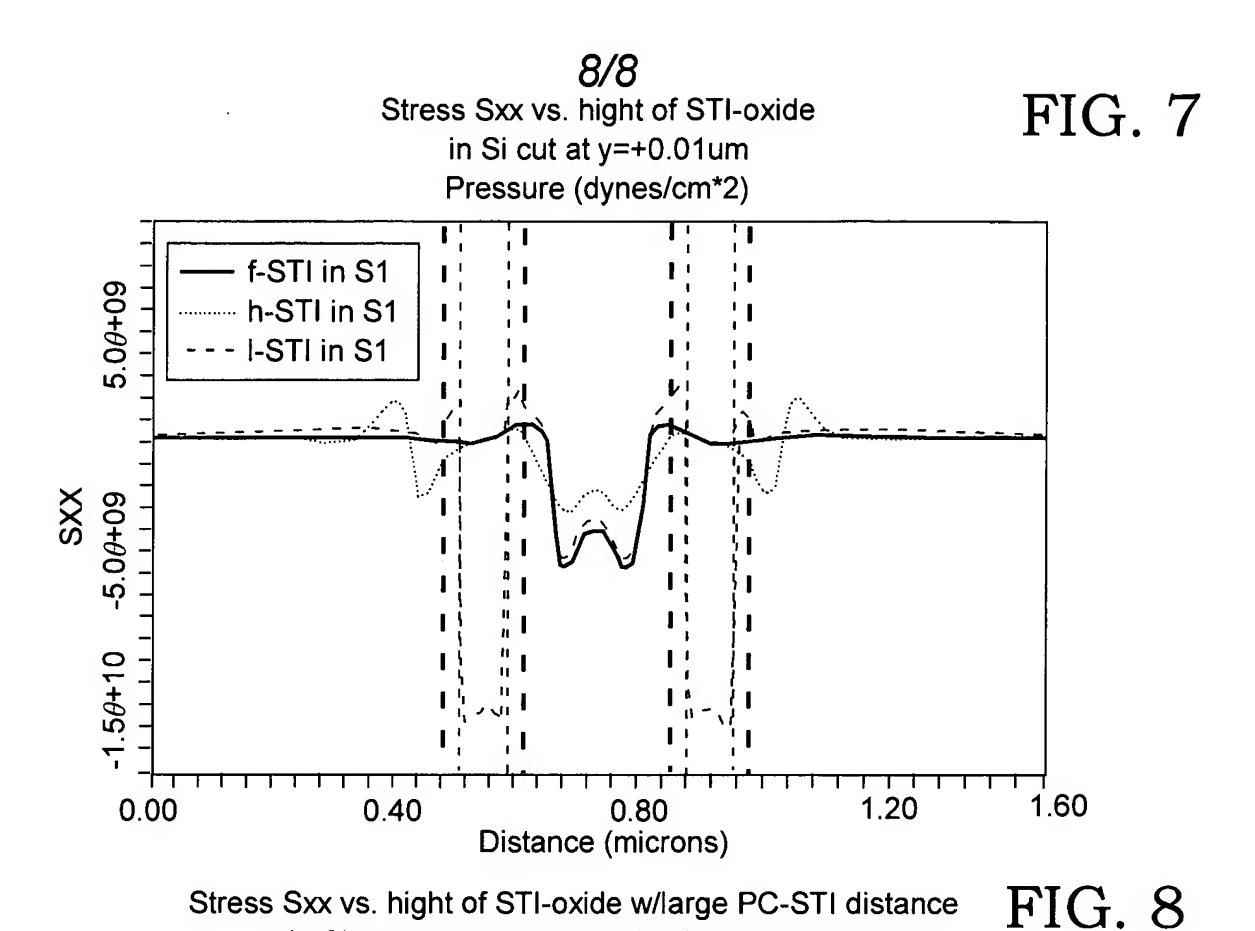


FIG. 6

Stress Sxx vs. hight of STI-oxide
In Si cut at y= +0.01um and In film y= -0.01um
Pressure (dynes/cm\*2)





in Si cut at y=0.01um and in film y=0.01um Pressure (dynes/cm\*2) 2.00+101.00+10SXX 0  $-2.0\theta + 101.0\theta + 10$ f-STI in Si f-STI in film ······ h-STI in Si h-STI in film I-STI in film - - I-STI in Si 0.00 0.50 1.00 1.50 Distance (microns)